

Procedure		Q'ty	Remarks
Cylinder/Cam Chain Tensioner Installation			
(1)	Dowel pin	2	Place the chain on the slipper.
(2)	Gasket	1	
(3)	Cylinder	1	
(4)	Cylinder bolt/washer	2/2	
(5)	Slipper	1	
(6)	Joint pin	2	Install to the cylinder head.
(7)	Lock pin	2	
(8)	Cam chain tensioner assembly	1	
(9)	Cam chain tensioner bolt	3	
Camshaft Installation			
(10)	Camshaft	2	Inspection (page 8-8)
(11)	Camshaft sprocket/bolt	2/4	• Position the cam chain onto the sprocket. • Position the sprocket on the camshaft flange. Camshaft installation (page 8-9)
(12)	Dowel pin	4	Install to the camshaft holder.
(13)	Camshaft holder(exhaust side)	1	
(14)	Oil pass pipe	1	Install to the oil pass pipe.
(15)	Camshaft holder(inlet side)	1	
(16)	Pin	1	Mount on the camshaft holder.
(17)	Dowel pin	3	
(18)	Exhaust camshaft end holder	1	
(19)	Inlet camshaft end holder	1	
(20)	Cam chain guide plate	1	
(21)	Camshaft holder bolt (8mm)/washer	4/2	
(22)	Camshaft holder bolt (6mm)	4	
(23)	Camshaft end holder bolt (8mm)	2	
(24)	Camshaft end holder bolt (6mm)	2	
(25)	Oil pass pipe bolt	1	
(26)	Cylinder head cover gasket/cover	1/1	
(27)	Cylinder head cover bolt	4	