

Requisite Service

- 10-2
 • Crankcase separation (page 9-2)
 • Crankshaft removal (page 9-6)
 10-6

- 10-4
 • Transmission assembly removal (page 9-4)

Procedure		Q'ty	Remarks
Removal Order			<i>Installation is in the reverse order of removal.</i>
(1)	Connecting rod/piston	2	Remove from the cylinder.
(2)	Connecting rod bolt	4	Remove from the connecting rod:
(3)	Connecting rod bearing	2	
(4)	Piston pin clip	4	
(5)	Piston pin	2	
(6)	Connecting rod	2	
(7)	Piston	2	
Upper Crankcase Tensioner Guide Removal			
(a)	Mounting bolt	2	
(b)	Tensioner guide	1	
Installation Order			
(b)	Tensioner guide	1	Install to the upper crankcase.
(a)	Mounting bolt	2	
(7)	Piston	2	Piston installation (page 10-5) 11-5
(2)	Connecting rod	2	
(5)	Piston pin	2	
(6)	Piston pin clip	4	
(3)	Connecting rod bearing	2	11-4 • Connecting rod bearing selection (page 10-4) • After the bearing selection, position the bearing claw into the connection rod groove. • After the bearing selection, position the bearing claw into the cap groove. • Install the connecting rod bearing cap with the I.D. code numbers upright position.