

CAUTION;

Do not jack up the motorcycle using the oil filters.

NOTE

- A floor jack or other adjustable support is required to support and maneuver the engine. The jack height must be continually adjusted to relieve stress for ease of bolt removal.
- Turn the ignition switch OFF and disconnect the battery ground (→) cable.
- Route the wires and cables properly. (page 1-18)

Requisite Service

- Seal/Fuel tank removal (page 2-2)
- Carburetor removal (page 2-3)
- Coolant draining (page 2-4)
- Exhaust muffler removal (page 2-4)

Procedure		Qty	Remarks
Removal Order			Installation is in the reverse order of removal.
(1)	Drive-sprocket cover bolt	4	
(2)	Clamp	1	
(3)	Drive sprocket cover	1	
(4)	Drive sprocket bolt	1	
(5)	Washer	1	At installation: install with the convex end outside.
(6)	Drive sprocket	1	At installation: install with the mark on the sprocket facing out.
(7)	Water hose	2	Disconnect from the cylinder head.
(8)	Spark plug cap	2	
(9)	Breather tube	1	
(10)	Starter motor cable nut	1	Disconnect the cable from the starter motor.
(11)	AC generator connector	1	
(12)	Pulse generator connector	1	
(13)	Clutch cable	1	
(14)	Engine mounting bolt	1	10x65mm flange bolt
(15)	Engine mounting bolt	1	
(16)	Collar	1	
(17)	Nut	1	
(18)	Engine mounting bolt	1	
(19)	Collar	1	Length: 9.5mm
(20)	Engine mounting bolt	1	10x65mm flange bolt
(21)	Engine mounting bolt	1	10x65mm flange bolt
(22)	Collar	1	Length: 12mm
(23)	Engine	1	