

WARNING

• Gasoline is extremely flammable and is explosive under certain conditions.

• Work in a well ventilated area. Smoking or allowing flames or sparks in the work area or where gasoline is stored can cause a fire or explosion.

NOTE

• After the carburetor combination, turn the throttle stop screw to align the front carburetor throttle valve with the edge of the by-pass hole.
 • Align the rear carburetor throttle valve with the by-pass hole edge by turning the synchronization adjusting screw.

Procedure	Q'ty	Remarks
Separation Order		
(1) Tongued washer	2	Remove the screws and remove the tongued washers.
(2) Screw	4	
(3) Air funnel	2	
(4) Air cleaner chamber	1	
(5) Dowel pin	4	
(6) Fuel tube	3	
(7) Joint	1	
(8) Air vent tube	2	
(9) Carburetor draining tube	2	
(10) Screw	1	
(11) Cotter pin	2	
(12) Washer	4	
(13) Washer	2	
(14) Lever link	1	
(15) Fuel joint/O-ring	1/2	
(16) Rear cylinder carburetor	1	
(17) Front cylinder carburetor	1	