

## Requisite Service

- Coolant draining (page ~~4-3~~ <sup>5-3</sup>)
- Fuel tank removal (page ~~2-3~~ <sup>2-3</sup>)
- Radiator removal (page ~~4-5~~ <sup>5-5</sup>)
- Engine mounting bolt removal (page ~~6-2~~ <sup>7-2</sup>)
- Exhaust muffler removal (page ~~6-4~~ <sup>2-4</sup>)
- Seat removal (page ~~2-6~~ <sup>2-2</sup>)

Procedure		Q'ty	Remarks
(1)	Camshaft(Rear Cylinder) Removal		Installation is in the reverse order of removal.
(2)	Cylinder head cover bolt	4	
(3)	Cylinder head cover/gasket	1/1	
(4)	Camshaft end holder bolt (6mm)	2	
(5)	Camshaft holder bolt (8mm)/washer	4/2	
(6)	Cam chain guide plate	1	
(7)	Camshaft end holder bolt (8mm)	2	
(8)	Camshaft end holder	2	
(9)	Pin	1	
(10)	Dowel pin	3	
(11)	Camshaft holder bolt (6mm)	2	
(12)	Oil pass pipe bolt	1	
(13)	Camshaft holder	2	
(14)	Dowel pin	4	
(15)	Oil pass pipe	1	
(16)	Tensioner	1	Drain the oil from the oil chamber using the driver as shown in page 8-2.
(17)	Cam sprocket bolt	4	Do not let the bolts fall into the crankcase.
(18)	Cam sprocket	2	
(19)	Intake camshaft	1	
(20)	Exhaust camshaft	1	
Cam Chain Tensioner/Cylinder Removal			
(21)	Cam chain tensioner bolt	3	
(22)	Cam chain tensioner assembly	1	Pull up the cam chain tensioner with the cam chain.
(23)	Beta clip	2	Use care when removing the clips and pins to prevent from falling into the crankcase.
(24)	Joint pin	2	
(25)	Slipper	1	• Remove the cam chain from the cam chain tensioner.
(26)			• Tie the cam chain with a piece of wire so the chain does not fall into the crankcase.
(27)	Cylinder mounting bolt(8mm)/washer	2/2	
(28)	Cylinder	1	
(29)	Gasket	1	
(30)	Dowel pin	2	

mechanics.