

Requisite Service

• Engine oil draining (page 3-7 2-11)

• Right crankcase cover removal (page 2-2 7-2)

| Procedure | | Q'ty | Remarks |
|----------------------------|---------------------------|------|--|
| Removal Order | | | Installation is in the reverse order of removal. |
| (1) | Shaft | 1 | |
| (2) | Starter idle gear | 1 | |
| (3) | Starter clutch bolt | 1 | |
| (4) | Washer | 1 | |
| (5) | Starter clutch assembly | 1 | At installation: Align the starter clutch groove and the crankshaft groove as shown in page 16-6. |
| Starter Clutch Disassembly | | | |
| (a) | Starter clutch cover bolt | 3 | • At assembly: Apply sealant to the threads. • At assembly: Hold the flywheel using special tool. |
| (b) | Cover | 1 | |
| (c) | Needle bearing | 1 | |
| (d) | Starter driven gear | 1 | |
| (e) | Roller | 3 | |
| (f) | Plunger | 3 | |
| (g) | Spring | 3 | |
| (h) | Starter clutch | 1 | |
| (6) | Washer | 1 | |
| (7) | Collar | 1 | |
| (8) | Primary drive gear | 1 | At installation: Install as shown in page 16-6. |