

## NOTE

- Do not add more than 70 grams to the wheel balance weight.
- Replace the driven damper rubber in as a set.
- Replace the wheel bearing in pairs.
- Refer to the Common Service Manual, section 1 for wheel bearings replacement.

Requisite Service 13-3  
 • Rear wheel removal (page 12-9)

Procedure		Q'ty	Remarks
(1)	Disassembly Order		Assembly is in the reverse order of the disassembly.
(2)	Right side collar	1	
(3)	Left side collar	1	
(4)	Driven flange	1	Remove the driven flange from the wheel.
(5)	Damper rubber	6	
(6)	Driven sprocket mounting bolt/ nut	6/6	Loosen them before removing from the wheel hub.
(7)	Driven sprocket	1	
(8)	Collar	1	Remove it from the driven flange.
(9)	O-ring	1	Remove it from the driven flange.
(10)	Dust seal	1	At installation: apply a grease on the dust seal lips.
	Bearing	1	Remove it from the driven flange.
(a)	Disc bolt	3	
(b)	Disc	1	
(11)	Dust seal	1	At assembly: apply a grease on the dust seal lips.
(12)	Right hub bearing	1	At assembly: install with its bearing number mark facing out.
(13)	Distance collar	1	
(14)	Left hub bearing	1	At assembly: install with its bearing number mark facing out.
(15)	Tire	1	
(16)	Wheel rim	1	
(17)	Rim valve	1	