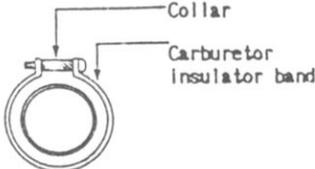


General Information

Engine(Cont'd)

Item	Q'ty	Threads dia (mm)	Torque N·m (kg-m, ft-lb)	Remarks
Oil drain bolt	1	12	37 (3.7, 27)	NOTE 2
Crankcase bolt : 6mm	11	6	12 (1.2, 9)	
: 8mm	9	8	23 (2.3, 17)	
△ Rocker arm shaft	4	20	50 (5.0, 36)	
Valve adjusting lock nut	8	5	11 (1.1, 80)	
Carburetor insulator band	--	--		
				

Frame

✓ Engine mounting bolt	5	10	50 (5.0, 36)	
Engine bracket bolt	4	8	33 (3.3, 24)	
Seat rail bolt	2	10	35 (3.5, 25)	Socket bolt
Sub plate (frame side)	4	10	35 (3.5, 25)	Socket bolt
(seat rail side)	4	8	27 (2.7, 20)	Socket bolt
Side stand bracket bolt	2	10	50 (5.0, 36)	
Footpeg holder bolt	2	10	40 (4.0, 29)	Socket bolt
Rear brake master cylinder bolt	2	6	12 (1.2, 9)	SH bolt
Gear shift pedal	1	6	12 (1.2, 9)	
Steering pinch bolt	4	6	12 (1.2, 9)	Socket bolt NOTE 2
Main switch bolt	2	8	27 (2.7, 20)	
Fuel tank mounting bolt	1	8	27 (2.7, 20)	
Fuel valve mounting bolt	2	6	12 (1.2, 9)	SH bolt
Fuel tank filler cap	7	4	4 (0.4, 2.9)	
✓ Exhaust muffler mounting bolt	1	8	27 (2, 20)	
✓ Radiator mounting bolt	3	6	12 (1.2, 9)	