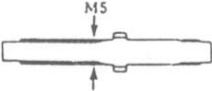
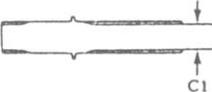


Unit:mm (in)

Transmission Item	Standard	Service Limit
Transmission gear I.D.;M5,M6: ;C1: ;C2,C3,C4:	25.000-25.021 (0.9843-0.9851) 23.000-23.021 (0.9055-0.9063) 28.000-28.021 (1.1024-1.1032)	25.05 (0.986) 23.05 (0.907) 28.05 (1.104)
Transmission gear bushing O.D.;M5,M6: ;C1: ;C2,C3,C4:	24.959-24.980 (0.9826-0.9835) 22.959-22.980 (0.9039-0.9047) 27.959-27.980 (1.0007-1.1016)	24.92 (0.981) 22.92 (0.902) 27.92 (1.099)
Transmission gear bushing I.D.;M5: ;C1: ;C2:	21.985-22.006 (0.8655-0.8664) 20.020-20.041 (0.7882-0.7890) 25.000-25.021 (0.9843-0.9851)	22.07 (0.869) 20.06 (0.790) 25.05 (0.986)
Gear-to-bushing clearance at M3 gear at C1, C2, C4 gears		
Mainshaft O.D. at M5 gear 	21.959-21.980 (0.8645-0.8654)	21.92 (0.8630)
Countershaft O.D. at C1 gear 	19.987-20.000 (0.7869-0.7874)	19.97 (0.7862)
Gear-to-shaft clearance Gear bushing-to-shaft clearance ;at M3 gear: ;at C1, C2 gears:		
Shift fork claw thickness Shift fork shaft hole I.D.: L,C,R : Shift fork shaft O.D.	5.93-6.00 (0.233-0.236) 12.000-12.021 (0.4724-0.4733) 11.969-11.980 (0.4712-0.4717)	5.60 (0.220) 12.04(0.474) 11.90(0.469)