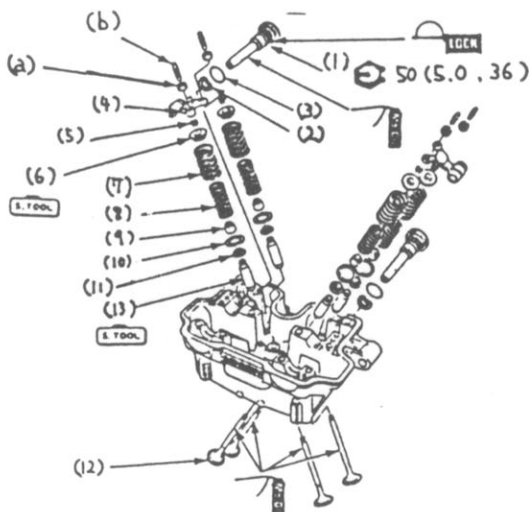


Cylinder Head Disassembly/Assembly



NOTE

The illustration above shows the rear cylinder head.

CAUTION:

- Mark all disassembled parts to ensure correct reassembly.
- Install the valve springs with the tightly wound coils facing the cylinder head.
- Drive in new valve guide to the specified height from the rocker arm side (page 1-7).

Requisite Service

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- Cylinder head removal (page 8-2)

Procedure		Q'ty	Remarks
(1)	Disassembly Order		
(1)	Rocker arm shaft	2	At installation: apply a locking agent to the threads.
(2)	Wave washer	2	
(3)	O-ring	2	
(4)	Rocker arm	2	
(a)	Lock nut	4	
(b)	Valve adjusting screw	4	
(5)	Valve cotter	8	
(6)	Valve retainer	4	
(7)	Outer spring	4	
(8)	Inner spring	4	
(9)	Stem seal	4	
(10)	Spring outer seat	4	
(11)	Spring inner seat	4	
(12)	Valve	4	