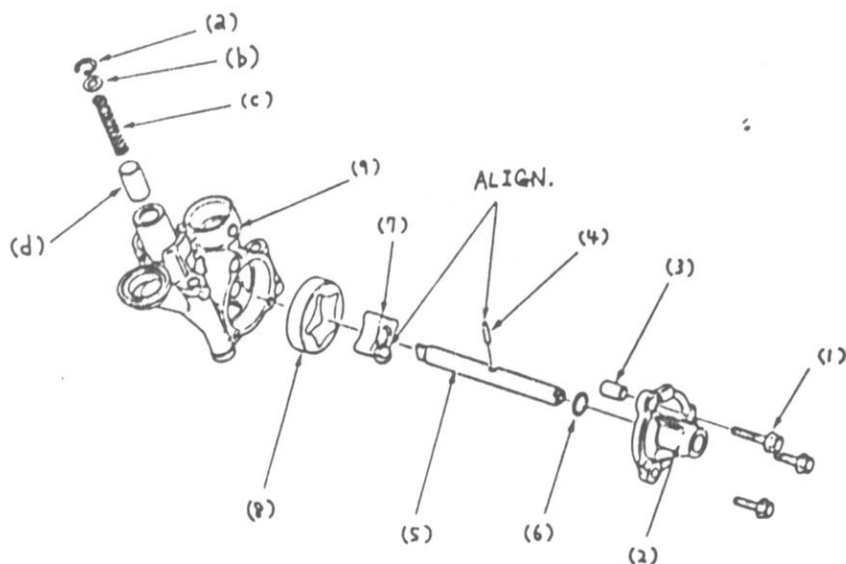


Oil Pump Disassembly/Assembly



NOTE

- If any portion of the oil pump is worn beyond the specified service limits, replace the oil pump as an assembly.
- Before installing them, clean all removed parts thoroughly with clean engine oil.
- Refer to section 4 of the Common Service Manual for inspection information.
- Refer to page 1-5 for specification.

Requisite Service

- 1-6
- Oil pump removal (page 2-4
3-4)

Procedure		Q'ty	Remarks
(1)	Disassembly Order	3	Assembly is in the reverse order of disassembly. At assembly: Position the set pin into the inner rotor groove.
(2)	Oil pump bolt	1	
(3)	Oil pump cover	1	
(4)	Dowel pin	1	
(5)	Set pin	1	
(6)	Oil pump shaft	1	
(7)	Spacer	1	
(8)	Inner rotor	1	
(9)	Outer rotor	1	
(9)	Oil pump body	1	
(a)	Relief Valve Disassembly		
(a)	Snap ring	1	
(b)	Washer	1	
(c)	Spring	1	
(d)	Relief valve	1	