

NOTE

- Use care not to allow dust or dirt to enter the engine.
- After installation, check that there are no oil leaks and that oil pressure is correct.

Requisite Service

- Engine oil draining (page ³⁻⁷~~2-11~~)
- Right crankcase cover removal (page ⁷⁻²~~7-2~~)
- Clutch assembly removal (page ⁷⁻⁹~~7-9~~)

Procedure		Q'ty	Remarks
(1)	Removal Order		Installation is in the reverse order of removal. Engine oil draining (page 2-11) 3-7
(2)	Oil drain bolt	1	
(3)	Sealing washer	1	
(4)	Oil filter cover bolt	1	
(5)	O-ring	1	
(6)	Oil filter cover	1	
(7)	O-ring	1	
(8)	Relief spring	1	
(9)	Washer	1	
(10)	Oil filter	1	
(11)	Oil pan mounting bolt	1	
(12)	Oil pan	1	
(13)	Gasket	1	
(14)	Oil pass collar	1	
(15)	O-ring	1	
(16)	Oil pump driven sprocket bolt	1	
(17)	Washer	1	
(18)	Oil pump driven sprocket	1	
(19)	Oil strainer	1	At installation: Position the oil strainer lug into the oil pump groove.
(20)	Oil strainer gasket	1	
(21)	Oil pass collar	1	
(22)	O-ring	1	
(23)	Oil pump mounting bolt	3	
(24)	Oil pump	1	
(25)			
(26)			
(27)			
(28)			
(29)			
(30)			At installation: Position the oil pump shaft lug into the water pump shaft groove.
(31)	Dowel pin	1	
(32)	Oil orifice/O-ring	1/1	