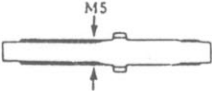
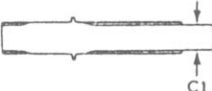


Unit:mm (in)

Transmission	Item	Standard	Service Limit
Transmission gear I.D.; M5, M6:	;C1:	25.000-25.021 (0.9843-0.9851)	25.05 (0.986)
	;C2, C3, C4:	23.000-23.021 (0.9055-0.9063)	23.05 (0.907)
		28.000-28.021 (1.1024-1.1032)	28.05 (1.104)
Transmission gear bushing O.D.; M5, M6:	;C1:	24.959-24.980 (0.9826-0.9835)	24.92 (0.981)
	;C2, C3, C4:	22.959-22.980 (0.9039-0.9047)	22.92 (0.902)
		27.959-27.980 (1.0007-1.1016)	27.92 (1.099)
Transmission gear bushing I.D.; M5:	;C1:	21.985-22.006 (0.8655-0.8664)	22.07 (0.869)
	;C2:	20.020-20.041 (0.7882-0.7890)	20.06 (0.790)
		25.000-25.021 (0.9843-0.9851)	25.05 (0.986)
Gear-to-bushing clearance at M3 gear at C1, C2, C4 gears			
Mainshaft O.D. at M5 gear		21.959-21.980 (0.8645-0.8654)	21.92 (0.8630)
			
Countershaft O.D. at C1 gear		19.987-20.000 (0.7869-0.7874)	19.97 (0.7862)
			
Gear-to-shaft clearance			
Gear bushing-to-shaft clearance ;at M3 gear:			
;at C1, C2 gears:			
Shift fork claw thickness		5.93-6.00 (0.233-0.236)	5.60 (0.220)
Shift fork shaft hole I.D.; L, C, R :		12.000-12.021 (0.4724-0.4733)	12.04 (0.474)
Shift fork shaft O.D.		11.969-11.980 (0.4712-0.4717)	11.90 (0.469)