

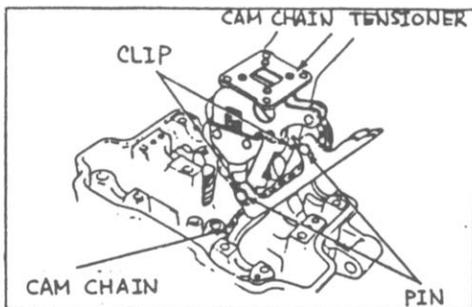
Cam Chain Tensioner Installation

Put the cam chain over the tensioner body and install the tensioner slipper with the clips and pins as shown.

NOTE

- Use care when removing the pins and clips to prevent them from falling into the crankcase.

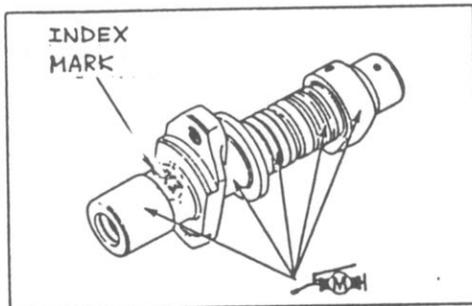
Tighten three cam chain tensioner mounting bolts (page 8-6).



Camshaft Selection

Position each camshaft into the proper cylinder according to the camshaft index mark.

Index Mark	Position
IN. F	Front cylinder inlet side
EX. F	Front cylinder exhaust side
IN. R	Rear cylinder inlet side
EX. R	Rear cylinder exhaust side



Apply molybdenum disulfide grease to the camshaft journals and cam surface.

Apply molybdenum disulfide grease to the cylinder head camshaft journals and rocker arm slipper.

Camshaft Holder Selection

NOTE

- Camshaft holders have following index marks(A/B) to ensure correct reassembly.

CYLINDER INDEX MARK	Cylinder	
	Front Cylinder	Rear cylinder
A	Inlet side	Exhaust side
B	Exhaust side	Inlet side

