

CAUTION;

Do not jack up the motorcycle using the oil filters.

NOTE

- A floor jack or other adjustable support is required to support and maneuver the engine. The jack height must be continually adjusted to relieve stress for ease of bolt removal.
- Turn the ignition switch OFF and disconnect the battery ground (-) cable.
- Route the wires and cables properly. (page 1-18)

Requisite Service

- Seal/Fuel tank removal (page 2-2)
- Carburetor removal (page 2-3)
- Coolant draining (page 2-4)
- Exhaust muffler removal (page 2-4)

Procedure	Qty	Remarks
		Installation is in the reverse order of removal.
(1) Drive-sprocket cover bolt	4	
(2) Clamp	1	
(3) Drive sprocket cover	1	
(4) Drive sprocket bolt	1	
(5) Washer	1	At installation: install with the convex end outside.
(6) Drive sprocket	1	At installation: install with the mark on the sprocket facing out.
(7) Water hose	2	Disconnect from the cylinder head.
(8) Spark plug cap	2	
(9) Breather tube	1	
(10) Starter motor cable nut	1	Disconnect the cable from the starter motor.
(11) AC generator connector	1	
(12) Pulse generator connector	1	
(13) Clutch cable	1	
(14) Engine mounting bolt	1	10x85mm flange bolt
(15) Engine mounting bolt	1	
(16) Collar	1	
(17) Nut	1	
(18) Engine mounting bolt	1	
(19) Collar	1	Length: 9.5mm
(20) Engine mounting bolt	1	10x85mm flange bolt
(21) Engine mounting bolt	1	10x85mm flange bolt
(22) Collar	1	Length: 12mm
(23) Engine	1	