

NOTE

- Use care not to allow dust or dirt to enter the engine.
- After installation, check that there are no oil leaks and that oil pressure is correct.

Requisite Service

- Engine oil draining (page ~~3-11~~³⁻⁷)
- Right crankcase cover removal (page ~~4-2~~⁷⁻²)
- Clutch assembly removal (page ~~7-9~~⁷⁻⁹)

Procedure		Q'ty	Remarks
	Removal Order		Installation is in the reverse order of removal.
(1)	Oil drain bolt	1	Engine oil draining (page 2-11)
(2)	Sealing washer	1	3-7
(3)	Oil filter cover bolt	1	
(4)	O-ring	1	
(5)	Oil filter cover	1	
(6)	O-ring	1	
(7)	Relief spring	1	
(8)	Washer	1	
(9)	Oil filter	1	
(10)	Oil pan mounting bolt	1	
(11)	Oil pan	1	
(12)	Gasket	1	
(13)	Oil pass collar	1	
(14)	O-ring	1	
(15)	Oil pump driven sprocket bolt	1	
(16)	Washer	1	
(17)	Oil pump driven sprocket	1	
(18)	Oil strainer	1	At installation: Position the oil strainer lug into the oil pump groove.
(19)	Oil strainer gasket	1	
(20)	Oil pass collar	1	
(21)	O-ring	1	
(22)	Oil pump mounting bolt	3	
(23)	Oil pump	1	At installation: Position the oil pump shaft lug into the water pump shaft groove.
(24)	Dowel pin	1	
(25)	Oil orifice/O-ring	1/1	