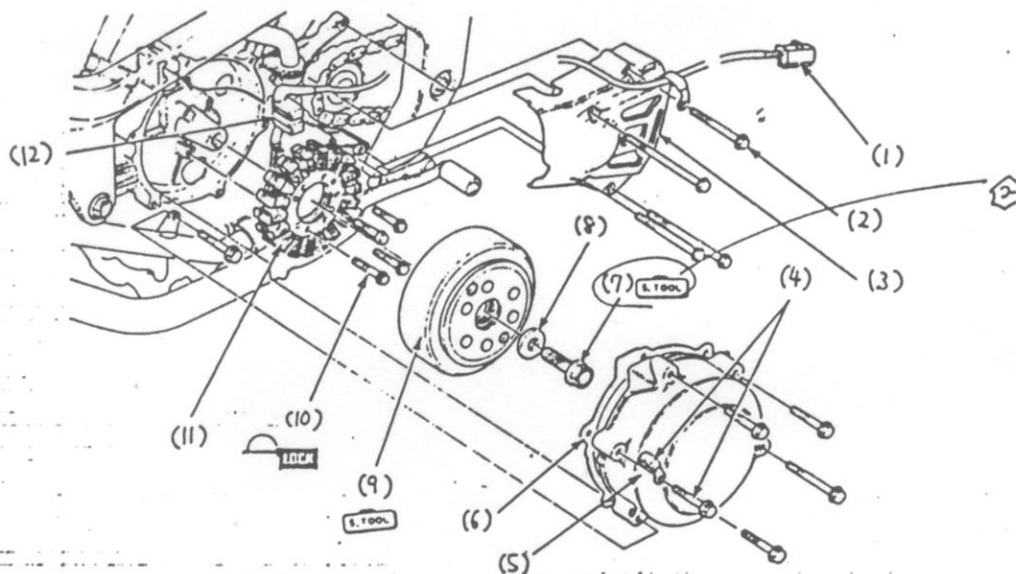


## Alternator Removal/Installation



| Procedure |                                 | Q'ty | Remarks   |
|-----------|---------------------------------|------|---|
| (1)       | Flywheel Removal Order          |      | Installation is in the reverse order of removal.                      |
| (2)       | Alternator connector            | 1    |   |
| (3)       | Drive sprocket cover bolt/clamp | 4/1  |   |
| (4)       | Drive sprocket cover            | 1    |   |
| (5)       | Alternator cover bolt/clamp     | 6/1  |   |
| (6)       | Alternator cover                | 1    |   |
| (7)       | Gasket                          | 1    |   |
| (8)       | Flywheel bolt                   | 1    |   |
| (9)       | Washer                          | 1    |   |
|           | Flywheel                        | 1    | At installation: Clean any material off the crankshaft.               |
| 00        | Stator Removal Order            |      | At installation: Position the grommet into the cover groove securely. |
| (11)      | Stator mounting bolt            | 4    |   |
| (12)      | Stator                          | 1    |   |
|           | Grommet                         | 1    |   |