

Requisite Service

• Engine oil draining (page 3-7
2-11)• Right crankcase cover removal (page 9-2
7-2)

Procedure		Q'ty	Remarks
Removal Order			Installation is in the reverse order of removal.
(1)	Shaft	1	
(2)	Starter idle gear	1	
(3)	Starter clutch bolt	1	
(4)	Washer	1	
(5)	Starter clutch assembly	1	At installation: Align the starter clutch groove and the crankshaft groove as shown in page 16-6.
Starter Clutch Disassembly			
(a)	Starter clutch cover bolt	3	• At assembly: Apply sealant to the threads. • At assembly: Hold the flywheel using special tool.
(b)	Cover	1	
(c)	Needle bearing	1	
(d)	Starter driven gear	1	
(e)	Roller	3	
(f)	Plunger	3	
(g)	Spring	3	
(h)	Starter clutch	1	
(6)	Washer	1	
(7)	Collar	1	
(8)	Primary drive gear	1	At installation: Install as shown in page 16-6.