

### Installing Both Camshafts

Install the rear cylinder camshaft first.

Align the "T2" mark on the starter clutch cover with the alignment mark on the crankcase cover.

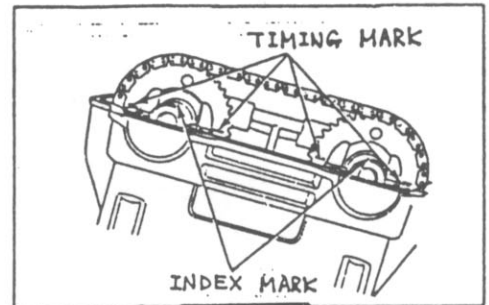
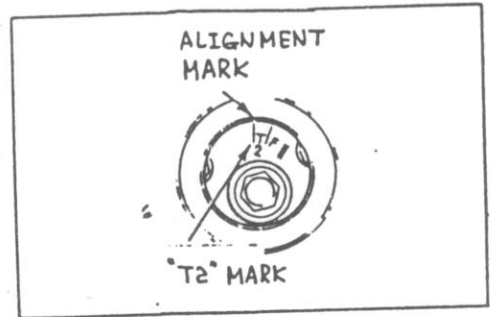
Place the rear cylinder camshaft into the correct position with its index mark facing up.

Align the timing marks on the cam sprocket with the top of the cylinder head and install the cam chain onto the cam sprocket.

Install the rear cylinder camshaft.

#### NOTE

- Make sure that the timing marks on the IN and EX sprockets align with the top of the cylinder head.
- Position the sprocket and the cam chain onto the camshaft flange while pushing the cam chain tensioner by screwdriver.



Install the front cylinder camshaft. (Front Cylinder Installation, page 8-9)

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