

## Requisite Service

- Engine oil draining (page ~~2-7~~<sup>3-7</sup>)
- Gear shift pedal removal/right crankcase cover removal (page ~~7-2~~<sup>7-2</sup>)
- Clutch removal (page ~~7-4~~<sup>8-4</sup>)
- Oil pump removal (page ~~8-4~~<sup>4-4</sup>)
- Drive sprocket removal (page ~~8-2~~<sup>7-2</sup>)
- Oil pan removal (page ~~8-4~~<sup>4-4</sup>)

Procedure		Q'ty	Remarks
(1)	Removal Order		Installation is in the reverse order of removal.
(2)	Linkage case cover bolt	5	
(3)	Linkage case cover	1	
(4)	Gasket	1	
(5)	Dowel pin	2	
(6)	Shift spindle	1	
(7)	Washer	1	
(8)	Snap ring	1	Do not remove unless it is necessary.
(8)	Spring	1	
(9)	Drum Shifter	2	
(10)	Bolt	1	Remove the cable from the starter motor.
(11)	Collar	1	
(12)	Shifter plate	1	
(13)	Drum shifter	1	
(14)	Shift pawl	2	
(15)	Plunger	2	
(15)	Spring	2	
(16)	Stopper Arm	1	
(17)	Washer	1	
(18)	Return spring	1	
(19)	Snap ring	1	
(20)	Washer	1	
(21)	Collar	1	
(21)	Stopper arm	1	
(22)	Gear Shift Cam	1	
(23)	Shift drum center bolt	1	
(24)	Shift cam	1	
(25)	Dowel pin	1	
(26)	Dowel pin outer collar	1	
(27)	Dowel pin	1	
(27)	Bearing set plate	1	
(28)	Shift Drum/Fork	1	
(29)	Bolt	1	
(30)	Washer	1	
(31)	Shift fork shaft	3	Remove from the oil pan side.
(32)	Shift fork	1	
(33)	Shift drum bearing	1	Remove from the linkage case side.
(34)	Shift drum	1	
(34)	Dowel pin	1	