

Requisite Service

- Crankcase separation (page 9-2)
- Crankshaft removal (page 9-5)

10-2
10-6

- Transmission assembly removal (page 9-4)

10-4

Procedure		Q'ty	Remarks
Removal Order			<i>Installation is in the reverse order of removal.</i>
(1)	Connecting rod/piston	2	Remove from the cylinder.
(2)	Connecting rod bolt	4	Remove from the connecting rod:
(3)	Connecting rod bearing	2	
(4)	Piston pin clip	4	
(5)	Piston pin	2	
(6)	Connecting rod	2	
(7)	Piston	2	
Upper Crankcase Tensioner Guide Removal			
(a)	Mounting bolt	2	
(b)	Tensioner guide	1	
Installation Order			
(b)	Tensioner guide	1	Install to the upper crankcase.
(a)	Mounting bolt	2	
(7)	Piston	2	Piston installation (page 10-5)
(2)	Connecting rod	2	11-5
(5)	Piston pin	2	
(6)	Piston pin clip	4	
(3)	Connecting rod bearing	2	11-4 <ul style="list-style-type: none"> • Connecting rod bearing selection (page 10-4) • After the bearing selection, position the bearing claw into the connection rod groove. • After the bearing selection, position the bearing claw into the cap groove. • Install the connecting rod bearing cap with the I.D. code numbers upright position.