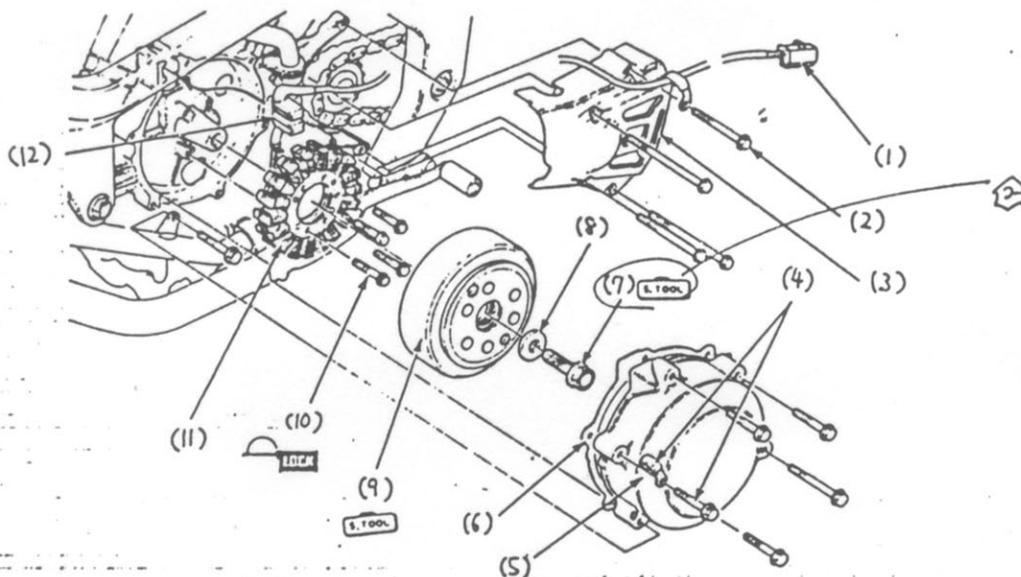


Alternator Removal/Installation



Procedure		Q'ty	Remarks
(1)	Flywheel Removal Order		Installation is in the reverse order of removal.
	Alternator connector	1	
(2)	Drive sprocket cover bolt/clamp	4/1	
(3)	Drive sprocket cover	1	
(4)	Alternator cover bolt/clamp	6/1	
(5)	Alternator cover	1	
(6)	Gasket	1	
(7)	Flywheel bolt	1	
(8)	Washer	1	
(9)	Flywheel	1	At installation: Clean any material off the crankshaft.
00	Stator Removal Order		At installation: Position the grommet into the cover groove securely.
	Stator mounting bolt	4	
(11)	Stator	1	
(12)	Grommet	1	