

Requisite Service

8-2

17-6

• Right crankcase cover removal (page 9-2)

• Starter clutch removal (page 16-8)

| Procedure | | Q'ty | Remarks |
|--------------------|-------------------------------|------|--|
| Removal Order | | | Installation is in the reverse order of removal. |
| (1) | Clutch plate bolt | 4 | |
| (2) | Clutch plate | 1 | |
| (3) | Flange ball bearing | 1 | |
| (4) | Clutch spring | 4 | |
| (5) | Lock nut | 1 | |
| (6) | Washer | 1 | |
| (7) | Clutch | 1 | Remove as an assembly. |
| (8) | Clutch outer | 1 | |
| (9) | Oil pump driven sprocket bolt | 1 | |
| (10) | Washer | 1 | |
| (11) | Oil pump driven sprocket | 1 | |
| (12) | Oil pump drive sprocket | 1 | |
| (13) | Oil pump chain | 1 | |
| (14) | Clutch outer guide | 1 | |
| Clutch Disassembly | | | |
| (15) | Clutch center | 1 | |
| (16) | Spring seat | 1 | |
| (17) | Judder spring | 1 | |
| (18) | Clutch disc B | 1 | |
| (19) | Clutch plate | 6 | |
| (20) | Clutch disc A | 6 | |
| (21) | Clutch pressure plate | 1 | |

Clutch Lock Nut Removal

Unstake the lock nut.

CAUTION;

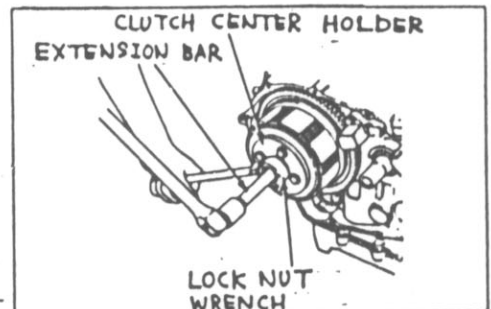
• Be careful not to damage the mainshaft threads.

Hold the clutch center with the clutch center holder and remove the lock nut.



Clutch center holder
Lock nut wrench
Extension bar

07923-9580000
07716-0020203
07716-0020500



NOTE

• At installing, install and tighten the new ~~clutch~~ lock nut.