

Requisite Service

8-2

17-6

• Right crankcase cover removal (page 9-2)

• Starter clutch removal (page 16-8)

Procedure		Q'ty	Remarks
	Removal Order		Installation is in the reverse order of removal.
(1)	Clutch plate bolt	4	
(2)	Clutch plate	1	
(3)	Flange ball bearing	1	
(4)	Clutch spring	4	
(5)	Lock nut	1	
(6)	Washer	1	
(7)	Clutch	1	Remove as an assembly.
(8)	Clutch outer	1	
(9)	Oil pump driven sprocket bolt	1	
(10)	Washer	1	
(11)	Oil pump driven sprocket	1	
(12)	Oil pump drive sprocket	1	
(13)	Oil pump chain	1	
(14)	Clutch outer guide	1	
Clutch Disassembly			
(15)	Clutch center	1	
(16)	Spring seat	1	
(17)	Judder spring	1	
(18)	Clutch disc B	1	
(19)	Clutch plate	6	
(20)	Clutch disc A	6	
(21)	Clutch pressure plate	1	

Clutch Lock Nut Removal

Unstake the lock nut.

CAUTION;

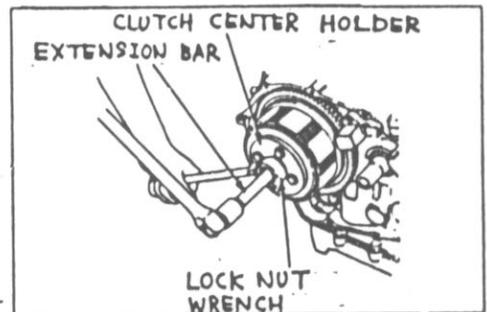
• Be careful not to damage the mainshaft threads.

Hold the clutch center with the clutch center holder and remove the lock nut.



Clutch center holder
Lock nut wrench
Extension bar

07923-9580000
07716-0020203
07716-0020500



NOTE

• At installing, install and tighten the new ~~start~~ lock nuts