

r-frame (Cont'd)

Item	Q'ty	Threads dia (mm)	Torque N·m (kg·m, ft·lb)	Remarks
Fan motor switch	1	16	18 (1.8, 13)	NOTE 1
Front axle bolt	1	14	60 (6.0, 43)	
Front axle pinch bolt	4	8	22 (2.2, 16)	
Top bridge fork pinch bolt	2	8	23 (2.3, 17)	
Bottom bridge fork pinch bolt	2	10	35 (3.5, 25)	
Fork socket bolt	2	6	20 (2.0, 15)	
Steering stem nut	1	24	105 (10.5, 76)	
Steering top thread	1	--	22 (2.2, 16)	NOTE 2
Shock absorber mounting bolt (upper) ⑤	1	10	50 (5.0, 36)	
(lower) ④	1	10	50 (5.0, 36)	NOTE 2 Refer to Common Service Manual.
Damper rod lock nut	1	--	65 (6.5, 47)	
Swingarm pivot nut	1	14	65 (6.5, 47)	
Swingarm pivot adjusting bolt	1	26	15 (1.5, 11)	
Swingarm pivot lock nut	1	26	65 (6.5, 47)	
Rear axle nut	1	16	90 (9.0, 65)	
Shock arm pivot bolt (Rear suspension side) ③	1	10	50 (5.0, 36)	
Shock absorber connecting rod pivot bolt				
(Shock arm side) ②	1	10	50 (5.0, 36)	
(Frame side) ①	1	10	50 (5.0, 36)	
Brake hose bolt	4	10	35 (3.5, 25)	
Brake pad pin bolt	2	10	18 (1.8, 13)	
Front brake disc mounting bolt	6	8	30 (3.0, 22)	
Rear brake disc mounting bolt	3	8	40 (4.0, 29)	
Driven sprocket nut	6	8	36 (3.6, 26)	
Brake caliper bleeder	2	--	6 (0.6, 4.3)	
Brake caliper mounting bolt	2	8	27 (2.7, 20)	