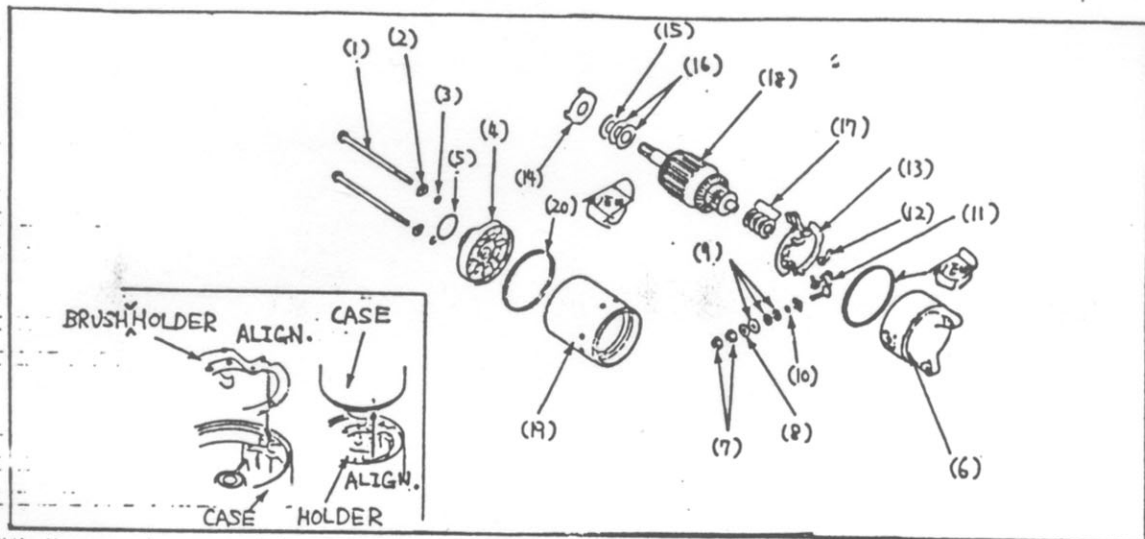


## Starter Motor Disassembly/Assembly



Procedure	Q'ty	Remarks
Disassembly Order		Assembly is in the reverse order of disassembly.
(1) Screw	2	
(2) Set plate	2	
(3) O-ring	2	
(4) Front cover	1	
(5) O-ring	1	
(6) Rear cover	1	Remove from the front cover.
(7) Nut	2	
(8) Washer	1	
(9) Insulated washer	3	Record the location and the size of the washers.
(10) O-ring	1	
(11) Terminal	1	
(12) Spring	2	
(13) Brush holder	1	
(14) Lock washer	1	
(15) Insulated washer	1	
(16) Washer	2	Record the number of the washers.
(17) Shim	4	Record the number of the shims.
(18) Commutator	1	
(19) Case	1	
(20) O-ring	2	