

Steering Stem Removal/Installation

NOTE

- Replace the bearing and bearing race as a set.
- Do not reuse the lock washer.

Requisite Service 12-10

- Fork removal (page 11-10)
- Front wheel removal (page 11-7)

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- Handlebar removal (page 11-2)
- Head light bracket removal (page 11-0)

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Procedure		Q'ty	Remarks
(1)	Removal Order		
(1)	Steering stem nut	1	
(2)	Washer	1	
(3)	Fork top bridge	1	
(4)	Lock nut	1	
(5)	Lock washer	1	Bert down the tabs.
(6)	Top thread	1	
(7)	Stem dust seal	1	
(8)	Upper bearing inner race	1	
(9)	Upper bearing	1	
(10)	Steering stem	1	Install the stem nut onto the stem to prevent the threads from being damaged.
(11)	Lower bearing	1	
(12)	Lower bearing inner race	1	Remove with a chisel or equivalent tool.
(13)	Dust seal	1	
(14)	Upper bearing outer race	1	
(15)	Lower bearing outer race	1	
(15)	Installation Order		
(15)	Lower bearing outer race	1	
(14)	Upper bearing outer race	1	
(13)	Dust seal	1	Install to the steering stem using the special tool.
(12)	Lower bearing inner race	1	
(11)	Lower bearing	1	Install it into the steering stem.,
(10)	Steering stem	1	
(9)	Upper bearing	1	
(8)	Upper bearing inner race	1	
(7)	Stem dust seal	1	
(6)	Top thread	1	
(5)	Lock washer	1	
(4)	Lock nut	1	
(3)	Fork top bridge	1	
(2)	Washer	1	
(1)	Stem nut	1	Temporarily install the fork and torque the nut.

legs.