

Piston Installation

Apply grease to the connecting rod small end, piston pin outside surface and the inside of the piston pin hole. Install the piston to the front cylinder connecting rod.

NOTE

- Install the piston with the IN mark facing the same direction as the oil hole in the connecting rod.
- KY6-F mark is for the front cylinder (No.2 cylinder) connecting rod.

Install the piston to the rear cylinder (No.1 cylinder) connecting rod.

NOTE

- Install the piston with the IN mark facing opposite the oil hole in the connecting rod.
- KY6-R mark is for the rear cylinder (No.1 cylinder) connecting rod.

Position the piston pin and the piston pin clip into the piston groove securely.

Insert each connecting rod/piston to the proper cylinder using the piston ring compressor (commercially available).

NOTE

- Install the piston with the IN mark facing toward the intake side.

